

Lips
Together

tools  reading

Teeth
on Lip

tools  reading

Tongue Between Teeth

tools  reading

Tip of Tongue
Raised to Bump
Behind Top Teeth

tools  reading

**Lips Rounded;
Tongue Pulled
Back**

tools  reading

**Back of
Tongue Lifted**

tools  reading

Back of Throat

Stops



Nasals



tools **4** reading

Fricatives



tools **4** reading

Affricates



+



tools  reading

Glides



tools  reading

Liquids



Tight Smile

tools  reading

Low Open

tools  reading

Puckered Lips

tools  reading

Diphthongs

tools  reading

Vowel-R