## Lips Together

### Teeth on Lip



# <section-header>

#### Tip of Tongue Raised to Bump Behind Top Teeth



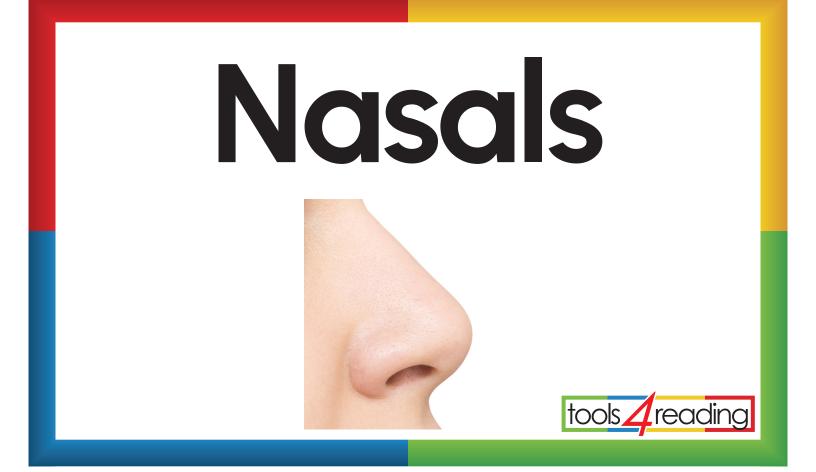
#### Lips Rounded; Tongue Pulled Back

### Back of Tongue Lifted



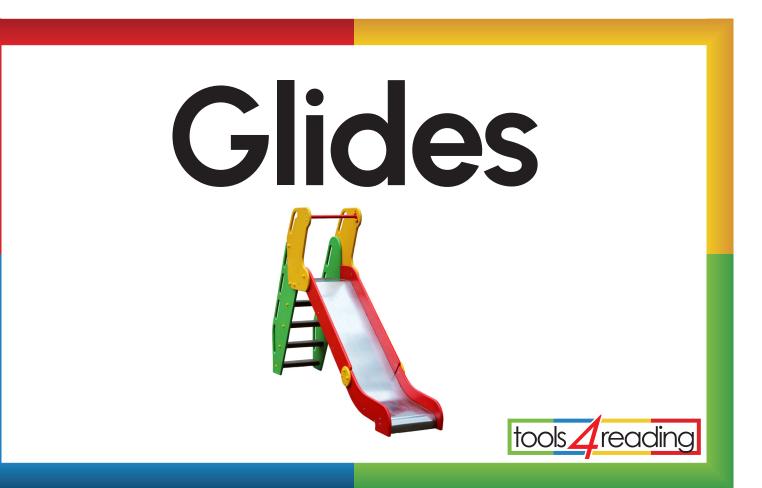
## Back of Throat States of S

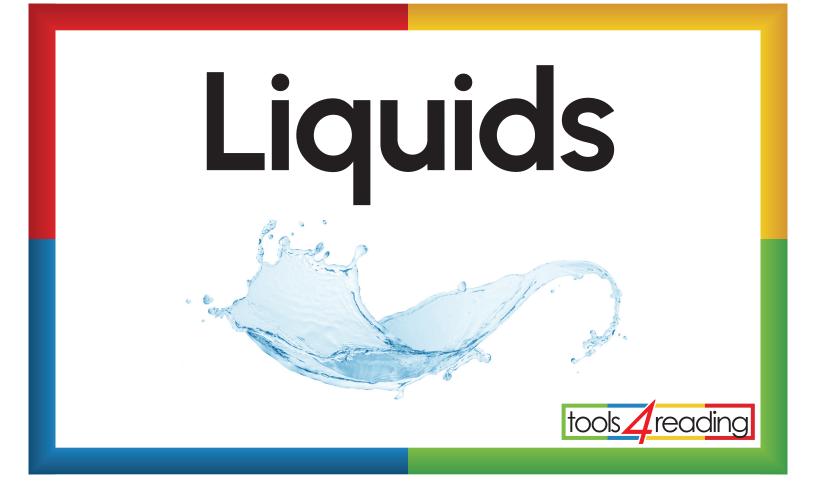












### Tight Smile





## Puckered Lips

## Diphthongs



### Vowel-R

